



Die Cutting Layout Tips and Guidelines:

Gripper	0.625" Minimum	There should be at least 5/8" of an inch from gripper to first rule. 3/4" preferred.
Sides & Tail*	0.50"	CFP prefers 0.50" minimum at the sides and tail of sheet
Gutters*	0.50"	CFP prefers 0.50" in between parts for multiple up layouts

* Please consult CFP on layouts that cannot meet these requirements and on any jobs for 50,000 sheets or more. We will work with you in an effort to maximize sheet usage and die cutting efficiencies. For some jobs, CFP can even utilize common knife and no gutters depending on the specifics of your job.